





The Creative Choice

















Also known as "The Wonder Glaze" because of its versatility of use. The unique Stroke & Coat® formulation combines the performance properties of an underglaze with the fired finish results of a gloss glaze. Stroke & Coat® glazes can be applied to earthenware, stoneware, terracotta, or porcelain surfaces of clay or bisque and can be fired from cones 06 to 6, with most colors reaching cone 10 in oxidation or reduction fire

Stroke & Coat® is a heavily pigmented, viscous glaze line that can be used for brush strokes or opaque coverage. Use these glazes to create intricate, detailed designs and butt up to one another without colors moving. When used in a majolica process, Stroke & Coat® will not move nor blend with the colors beneath. Stroke & Coat® colors are intermixable, allowing artists to create custom shades. Thin with water or media to create a "wash" or watercolor style of design. Because the liquid color is consistent with the fired color, artists will have no trouble visualizing finished results as they create.

Performing just as their counterpart, Speckled Stroke & Coat® glazes are an enhanced version of popular Stroke & Coat® colors. The addition of small specks of color to the base glaze provides a fun visual interest that does not melt or flow during the glaze firing. Stroke & Coat® Accents, is a dimensional glaze that can be used to create raised designs, outlines and other decorations.

**AP Certified Non-toxic and food safe.** Stroke & Coat® glazes are suitable for artists of all ages when used according to the manufacturer's directions. And because of its versatility, it is the ideal product of choice for studio, classroom, potter or fine artist. Stroke & Coat® - The Creative Choice.

# New 2019 Glazes













#### **General Use**

One coat of Mayco Stroke & Coat® will create a translucent finish with subsequent coats adding opacity. We suggest 2-3 coats for full opacity and all over coverage. Let dry between coats. Stroke & Coat® glazes will fire to a gloss finish without clear glaze. However, if desired, a clear glaze (such as NT-CLR Clear One Dipping Glaze or S-2101 Crystal Clear Brushing) can be added. For application on wet or leatherhard clay and firing to cone 04, colors will retain their vibrancy with huge time savings. We recommend leaving an area unglazed, such as the back or bottom of the unfired piece, to allow for out-gassing of the clay during the single-firing process.

Stroke & Coat® glazes have been formulated to mature at cone 06/05. Most Stroke & Coat® glazes will maintain their color at higher temperatures, especially reds, oranges, yellows, greens, and blues. Their performance at cone 6 is noted on each individual product label with any changes. We recommend testing on your clay and in your kiln prior to use. Results at cone 6 can be found at the end of the brochure.

Stroke & Coat® glazes are AP Certified Non-toxic and food safe.



# Speckled Stroke & Coat®





SP-215

Speckled

Tuxedo

SP-216

Speckled

SP-254

Speckled

Vanilla Dip

SP-260

Speckled

### Stroke & Coat® Class Packs

Stroke & Coat® glazes are available in assortments that include our most popular colors. Great choice for the classroom or studio. **Value priced** packs are available in 2 oz and pints.

#### Stroke & Coat® Kit 1

SC-KIT1 Contains 12 - 2 oz. squeeze bottles, one each of the

following colors.

#### SC-KT1P

Contains 12 pint bottles, one each of the following colors.



SC-16 Cotton Tail SC-6 Sunkissed SC-75 Orange-A-Peel

SC-74 Hot Tamale

SC-18 Rosey Posey SC-13 Grapel SC-11 Blue Yonder

SC-26 Green Thumb SC-36 Irish Luck SC-14 Java Bean

SC-12 Moody Blue SC-15 Tuxedo

#### Stroke & Coat® Kit 2 SC-KIT2

Contains 12 - 2 oz. squeeze bottles, one each of the following colors

#### SC-KT2P

Contains 12 pint bottles, one each of the following colors.



SC-16 Cotton Tail SC-24 Dandelion SC-1 Pink-A-Boo

SC-17 Cheeky Pinky

SC-3 Wine About It SC-30 Blue Dawn SC-28 Blue Isle SC-10 Teal Next Time SC-8 Just Froggy SC-20 Cashew Later SC-25 Crackerjack Brown

### Stroke & Coat® Kit 3

SC-KIT3

Contains 12 - 2 oz. squeeze bottles, one each of the following colors.

#### SC-KT3P

Contains 12 pint bottles, one each of the following colors.



SC-16 Cotton Tail SC-6 Sunkissed SC-23 Jack O'Lantern SC-1 Pink-A-Roo SC-3 Wine About It

SC-31 The Blues SC-73 Candy Apple Red SC-12 Moody Blue

SC-27 Sour Apple SC-36 Irish Luck SC-48 Camel Back SC-15 Tuxedo

# Speckled Stroke & Coat® Kit

#### SP-KIT2

Contains 12 - 2 oz. squeeze bottles, one each of the following colors.

#### SP-KT2P

Contains 12 pint bottles, one each of the following colors.

SC-15 Tuxedo



SP-216 Speckled Cotton Tail SP-206 Speckled Sunkissed SP-245 Speckled My Blue Heaven

SP-211 Speckled Blue Yonder SP-212 Speckled Moody Blue

SP-213 Speckled Grapel

SP-270 Speckled Pink-A-Dot SP-274 Speckled Hot Tamale SP-227 Speckled Sour Apple SP-226 Speckled Green Thumb SP-254 Speckled Vanilla Dip

SP-215 Speckled Tuxedo

# Stroke & Coat®

Accents



SA-002 Black



Unlike most other dimensional glazes, which tend to flatten out during firing, Accents fired results will remain clean and crisp. It can be applied directly on clay, unpainted bisque or over other glazes. Clear glaze may be applied if desired.

**Stroke & Coat®** glazes can be applied to wet or leatherhard clay as well as bisque, fired from cone 06 to 10, in oxidation or reduction. Apply for all over coverage or in a painterly style, Stroke & Coat® can be the star or play a supporting role in endless glaze combinations. It is the ideal product of choice for the studio, classroom, potter, and fine artists.



Lighter colors can be used over dark colors, remaining bright and opaque and will not blend with colors underneath.

# Gloss without clear glaze

Stroke & Coat® will fire glossy without addition of a clear glaze. Clear glaze can be added if additional glossiness is desired or Stroke & Coats® glazes have not been applied in a consistent, overall coverage onto unglazed dinnerware.

### 1, 2, 3 coats

One coat of Stroke & Coat® glazes result in a translucent effect with additional coats adding opacity. Stroke & Coat® glazes are heavily pigmented and will not streak, no matter the number of coats.





Apply Stroke & Coat® directly to wet or leatherhard clay and fire to cone 04. Colors retain their vibrancy with huge time savings. As an alternative, you could also use Stroke & Coat® in a wash technique, add a coat of clear glaze and fire to cone 04. Note: we recommend leaving an area unglazed such as bottom or back for outgassing during firing.

#### **No Fail Reds**

The Stroke & Coat® red hues are the best on the market. SC-73 Candy Apple Red, SC-74 Hot Tamale, and SC-82 Tuscan Red are easy to use and fire red every time with no special application or extra attention during firing. Great for kids and students, and perfect for the potter looking for red coloring up to cone 10.



SC-73 Candy Apple Red



SC-74 Hot Tamale



SC-82 Tuscan Red



SC-87 Ruby Slippers



SC-81 Cinnamon Stix

#### Intermixable for custom colors

Stroke & Coat® glazes are intermixable, easily create custom colors for specialized designs. Perfect for the art educator looking for a tool to teach color theory or create a broader palette with just a few colors.



SC-12 Moody Blue



SC-6 Sunkissed



custom green



# **Surface Techniques**

Expand your concept of the bright, colorful and multi-purposed Stroke & Coat®. With the ease of use, Stroke & Coat® glazes allow a wide array of surface decorating techniques ranging from sgraffito, majolica, and silkscreening, to Batik, marbleizing and watercolor effects.



# **Glaze Sgrafitto**

"To scratch" in Italian, sgraffito is produced by applying layers of Stroke & Coat® and carving through the glaze to create depth and add contrast to your designs. An impactful and dramatic way to use Stroke & Coat® on your ceramics or clay surface.



Stroke & Coat® glazes are perfect for majolica techniques. Base coat your ware with Foundations® and add your design with Stroke & Coat® glazes. The integrity of your design will remain unchanged as these glazes will not move or combine with surrounding color.





#### Silkscreen

Mix AC-310 Silkscreen Medium with any Stroke & Coat® color to screen-print quickly and easily, creating fine details with your favorite Designer Silkscreen from Mayco.



#### **Batik**

Break the rules. Use a hairdryer to rapidly dry the Stroke & Coat® design. The resulting cracks will show the underlying base glaze.



# Marbelizing

This effect can be achieved by thinning Stroke & Coat® or Foundations® and by moving the ware side to side, using gravity to allow the glazes to flow together.

# **Watercolor Style**

For a more traditional and painterly approach, dilute glazes with water to create a thinned watercolor-like glaze. Use these tints to layer for seamless blending. To preserve the integrity of the flower, use AC-302 Wax Resist overtop.





### **Painterly Properties**

Much like using an oil or watercolor, Stroke & Coat® glazes can be used to create a life-like portrait or landscape, using rendering, shading, blending and other painting techniques to add dimension and a sense of realism to your work.

### **Brushwork**

Paint intricate patterns as Stroke & Coat® glazes will not move or bleed into surrounding colors. Double load color onto brushes or use specialty brushes such as CB-106 Script Liner or CB-202 #2 Detail Liner to generate various shades of color and add dimension.





### **Glaze Combinations**

Layer Stroke & Coat® colors when applying or use in combination with other glazes, such as Foundations®, Jungle Gems™ or Cobblestones, as shown to the left, to create unique looks. When used in a majolica technique, colors will not move or blend with surrounding colors.

### Stroke & Coat® at Cone 6



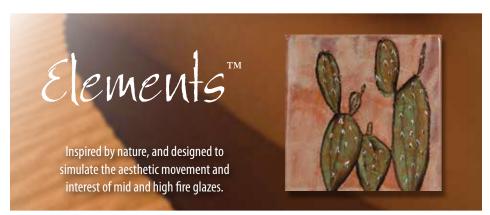
### Mid-Range

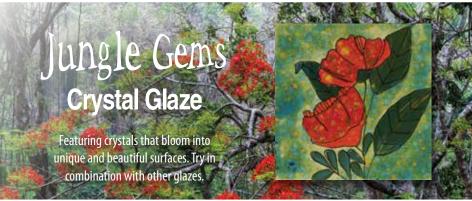
Many Stroke & Coat® glazes perform well at mid-range (cone 5/6) and higher temperatures (cone 9/10). Darker colors such as red, orange, yellow, blue and green may darken compared to their cone 06 results. Lighter colors such as tan, purple and pink will fade. We recommend testing at your preferred firing temperature prior to use. Cone 6 performance is noted on each color's label.















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